

Work Order ID 151926

Friday, October 14, 2016 1:55:26 PM

151926

Page 1

Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Long Basket Base Assembly, 350
Start Date: 10/11/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 10/14/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: DAS 21 Date: OCT 17 2016 Tooling: _____ Date: _____ Run Start ***NR1***
QC: 9-89 Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3913	C								
D4020	A								

100 Weld per dwg A/R S.S. rod Batch: B133989 0.00***100***

Large Fab

Large Fab

Memo 0.53

1- assemble ribs , weld as per dwg D3913 using DT9610A
inspect before welding mesh2- Cut D4020-1 base mesh and tack weld all mesh on basket as per dwg D3913
and trim mesh to fit if necessary and trim to clear fasteners holes on the ends3- weld hinge (3) and Mounting brackets as per dwg D3913
take lid to locate hinge and bracket

4- Weld D4672-1 blanking plates as per dwg

110

QC9- Inspect visual per QSI004- Fusion Welds 0.00

110

QC

Quality Control

Memo 0.00

12/16**DEC 13 2016**① 16-12-16DAS
9
9-89

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Item ID: D3913-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Long Basket Base Assembly, 350

Stop ***NS2***

Start Date: 10/11/2016 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/14/2016 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC	Memo	0.00							
Quality Control									
125	Pressure Wash per QSI005 4.3	0.00							
125									
HandFinish	Memo	0.07							
Hand Finishing									

DAS
9
9-89(X1) 9 2016/12/20
BEB

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Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Powdercoat Powder Coating	White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel Memo 1- Plug holes and mask only interior of hinge (3) prior to powder coat <i>m 136113.</i> 1ST COAT: START TIME: <i>3:25</i> OVEN TEMPERATURE: <i>400°</i> FINISH TIME: <i>3:55</i> ***** 2nd coat if necessary***** 2ND COAT: START TIME: _____ OVEN TEMPERATURE: _____ FINISH TIME: _____	0.00 0.11				<i>1</i>	<i>0</i>	<i>16-12-20</i>	<i>333</i>
140 *140* QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00							<i>1 x d all 16/12/21</i>

DAS
15
9-89

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Item ID: D3913-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 10/14/2016 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	Assemble as per dwg	0.00							
150 HandFinish Hand Finishing	Memo Pick Kit DEC 20 2016 DAS 6 9-89	0.09				1x	1	1612/21	
160	QC5- Inspect part completeness to step on W/O	0.00							
160 QC Quality Control	Memo	0.00				①	16-12-23		DAS 9 9-89
170	Identify as per dwg & Stock Location: <u>W/O</u>	0.00							
170 Packaging Packaging	Memo	0.00				1x	1	1611/27	D4030-041/13152419

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Item ID: D3913-041 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Long Basket Base Assembly, 350
Start Date: 10/11/2016 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 10/14/2016 Req'd Qty: 1.00 ***1*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	QC21- Final Inspection - Work Order Release	0.00							
180									
QC	Memo	0.02							
Quality Control									

DAS
21
9-89
JAN 06 2017

DAS
21
9-89
JAN 04 2017

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151926

D3913-041

Required Date: 10/14/2016

Required Qty: 1.00

Comments: IPP Rev:A new issue DD 10.03.19 verified by:EC IPP Rev:B
chg qty's DD 10.04.12 verified by:EC IPP REV:C 12.07.24
AS PER DWG REV.B DD VERF:EC IPP REV:D 13.08.21 DWG
REV.C / ECN 13-624 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3913-1 *D3913-1* Rib		Manufactured	No			100	Each	4.0000	1	1		DEC 1 2 2016	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		4		B150369 →		(X)			
				146460		4							
D3913-3 *D3913-3* Rib		Manufactured	No			100	Each	4.0000	1	1		DEC 1 2 2016	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		4		B144939 →		(X)			
				150341		4							
D3913-7 *D3913-7* Rib		Manufactured	No			100	Each	8.0000	2	2		DEC 1 2 2016	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				WA004		8		B15118 →		(X)			
				146470		1							
				150007		2		B153034 →		(X)			
				150397		5							

Picklist Print

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

✓ D3913-9

Manufactured No

100 Each 4.0000 1 1

D3913-9

Hinge Rib

**

DEC 12 2016

Location

WA004

146368

Loc Qty

4

4

Loc Code

B150159 →

(1x)

✓ D3916-5

Manufactured No

100 Each 2.0000 3 3

D3916-5

Light Rib

**

DEC 12 2016

Location

WA004

150336

Loc Qty

2

2

Loc Code

B150338 →

B146443 →

(2x)

(1x)

✓ D3916-041

Manufactured No

100 Each 6.0000 2 2

D3916-041

Rib Assembly

**

DEC 12 2016

Location

WA004

146400

150227

Loc Qty

6

2

4

Loc Code

B150228 →

(2x)

✓ D4017-7

Manufactured No

100 Each 9.0000 3 3

D4017-7

Rib

**

DEC 12 2016

Location

WA004

151088

Loc Qty

9

9

Loc Code

B152153 →

(3x)

Picklist Print

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

D4017-9 Manufactured No

100 Each 6.0000 2 2

D4017-9

Rib

**

DEC 1 2 2016

Location

Loc Qty

Loc Code

WA004

6

B153063 → (2x)

146490

2

149892

4

D4034-041 Manufactured No

100 Each 3.0000 1 1

D4034-041

Aft Upper Rib Assembly

**

DEC 1 2 2016

Location

Loc Qty

Loc Code

WA004

3

B150146 → (1x)

151036

3

D4034-043 Manufactured No

100 Each 3.0000 1 1

D4034-043

Fwd Upper Rib Assembly

**

DEC 1 2 2016

Location

Loc Qty

Loc Code

WA004

3

B146352 → (1x)

150123

3

D2581 Manufactured No

100 Each 86.0000 2 2

D2581

Mounting Bracket

**

DEC 1 2 2016

Location

Loc Qty

Loc Code

WA004

86

B151990 → (2x)

132771

1

136270

2

139082

2

146089

51

147603

2

148944

28

Picklist Print

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

D2931

Manufactured No

150 Each 1,518.000 2 2

D2931

Bumper

**

DEC 20 2016

DAS
6
9-89

Location

Loc Qty

Loc Code

ST013

195

86435

195

ST025A

1323

86435

1323

D3913-15

Manufactured No

100 Each 15.0000 1 1

D3913-15

Wide Handle Plate

**

DEC 12 2016

Location

Loc Qty

Loc Code

WA004

15

146432

1

148683

14

D4016-1

Manufactured No

100 Each 39.0000 3 3

D4016-1

Hinge Half, Base

**

DEC 12 2016

Location

Loc Qty

Loc Code

WA004

39

144593

29

147870

10

D4021-1

Manufactured No

100 Each 41.0000 3 3

D4021-1

Handle Plate

**

DEC 12 2016

Location

Loc Qty

Loc Code

WA004

41

139529

1

147389

21

149655

3

151073

16

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Shop Packet Print

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Picklist Print

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Work Order ID: 151926

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

D4021-5

Manufactured No

100 Each 24.0000 2 2

D4021-5

Blanking Plate

**

DEC 20 2016 DAS 6 9-89

Location

Loc Qty

Loc Code

ST071

24

117489

1

147237

16

149629

1

151021

6

D4020-11

Manufactured No

100 Each 15.0000 2 2

D4020-11

End Mesh, Basket

**

DEC 12 2016

Location

Loc Qty

Loc Code

WA004

15

147777

7

149645

6

150186

2

D4672-1

Manufactured No

100 Each 25.0000 2 2

D4672-1

Blanking Plate

**

DEC 12 2016

Location

Loc Qty

Loc Code

WA004

25

147331

22

149644

3

Picklist Print

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Work Order ID: 151926

151926

Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

✓ M304EX0.75-16F

Purchased

No

100

sf

786.7000

33

33

M304FX0 75-16F

Expanded Metal Flat SS

**

DEC 12 2016

Location

Loc Qty

Loc Code

WA004

786.69996

M134954

35.89996

M135141

16.1

M135485

254.7

M135660

480

MS20600-AD4W3

Purchased

No

150

Each

735.0000

2

2

MS20600-AD4W3

Cherry Rivet

**

DEC 10 2016

Location

Loc Qty

Loc Code

CCK004

600

m135603

600

ST308

28

m129795

28

WA003

107

m135297

107

Picklist Print

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Work Order ID: 151926

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

150

Each

1,603.000

6

6

MS21042L3

Nut

DEC 10 2016

DAS
6
9-89

Location

Loc Qty

Loc Code

FP001

7

M130922

7

GA

225

m134360

108

m135135

117

OVER007

600

m135767

600

ST303

771

m135530

600

m135600

171

135945

NAS1149F0332P

Purchased

No

150

Each

1,384.000

12

12

NAS1149F0332P

Washer

DEC 10 2016

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

282

m133709

282

ST262

1102

m135544

1102

135948

Picklist Print

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Work Order ID: 151926

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Parent Item: D3913-041

D3913-041

Parent Item Name: Long Basket Base Assembly, 350

Start Date: 10/11/2016

Required Date: 10/14/2016

Start Qty: 1.00

Required Qty: 1.00

AN3-10A

Purchased

No

150

Each

166.0000

6

6

AN3-10A

Bolt

DEC 20 2016

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

2

m132763

1

m134573

1

over003

100

m135530

100

ST349

64

m134249

56

m134943

8

NAS1149DN832J

Purchased

No

150

Each

1,865.000

2

2

NAS1149DN832.J

Washer

DEC 20 2016

Location

Loc Qty

Loc Code

ST264

1865

M134180

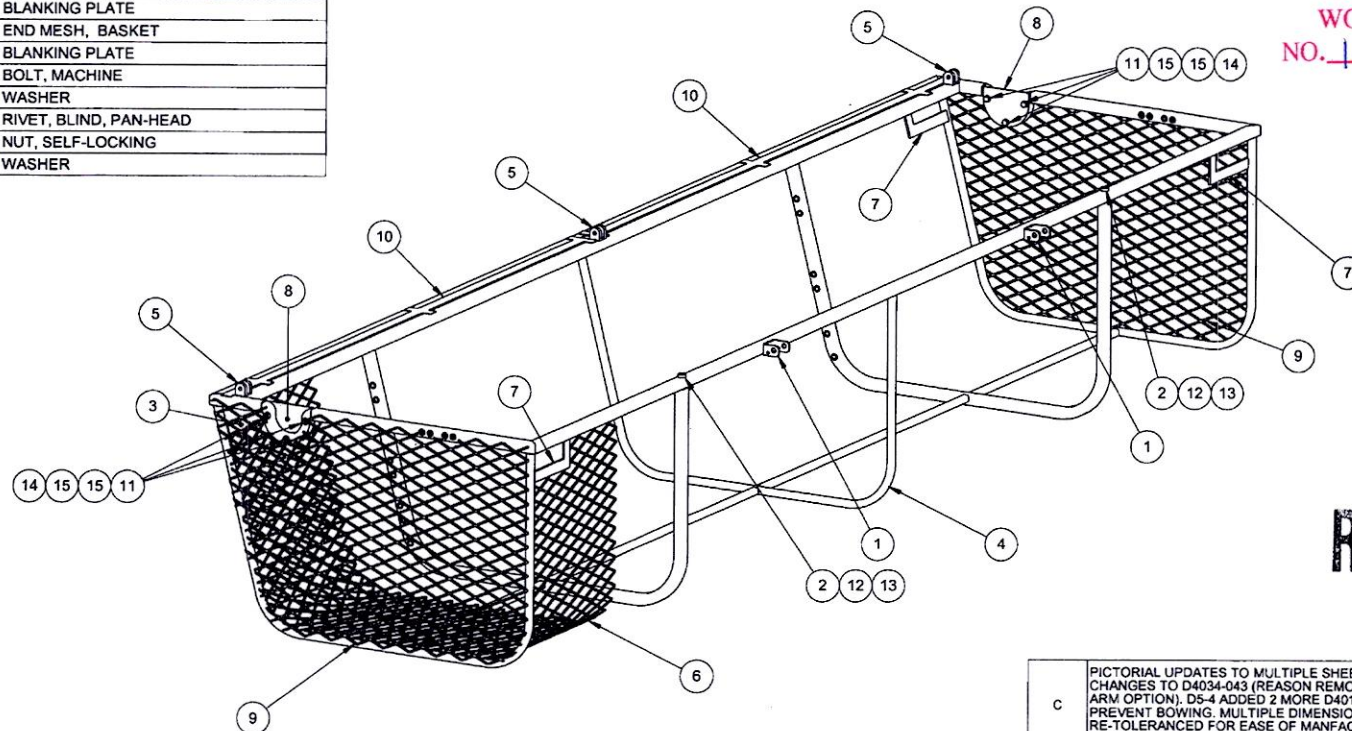
24

M135297

1841

DAS
6
9-89

ITEM	QTY	P/N	DESCRIPTION
	X	D3913-041	LONG BASKET BASE ASSY (350)
1	2	D2581	MOUNTING BRACKET
2	2	D2931	BUMPER
3	1	D3913-15	WIDE HANDLE PLATE
4	1	D3913-101	TUBULAR ASSY (350 LONG BASKET)
5	3	D4016-1	HINGE HALF, BASE
6	1	D4020-1	MESH (350 BASKET LONG BASE)
7	3	D4021-1	HANDLE PLATE
8	2	D4021-5	BLANKING PLATE
9	2	D4020-11	END MESH, BASKET
10	2	D4672-1	BLANKING PLATE
11	6	AN3-10A	BOLT, MACHINE
12	2	AN960JD8	WASHER
13	2	MS20600AD4W3	RIVET, BLIND, PAN-HEAD
14	6	MS21042L3	NUT, SELF-LOCKING
15	12	NAS1149F0332P	WASHER



D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT WHITE (4.3.5.2) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 43.9 lbs APPROX
- 8) INSTALL AFTER FINISH
- 9) MASK HOLES PRIOR TO POWDER COAT
- 10) WELD PER DART QSI 004

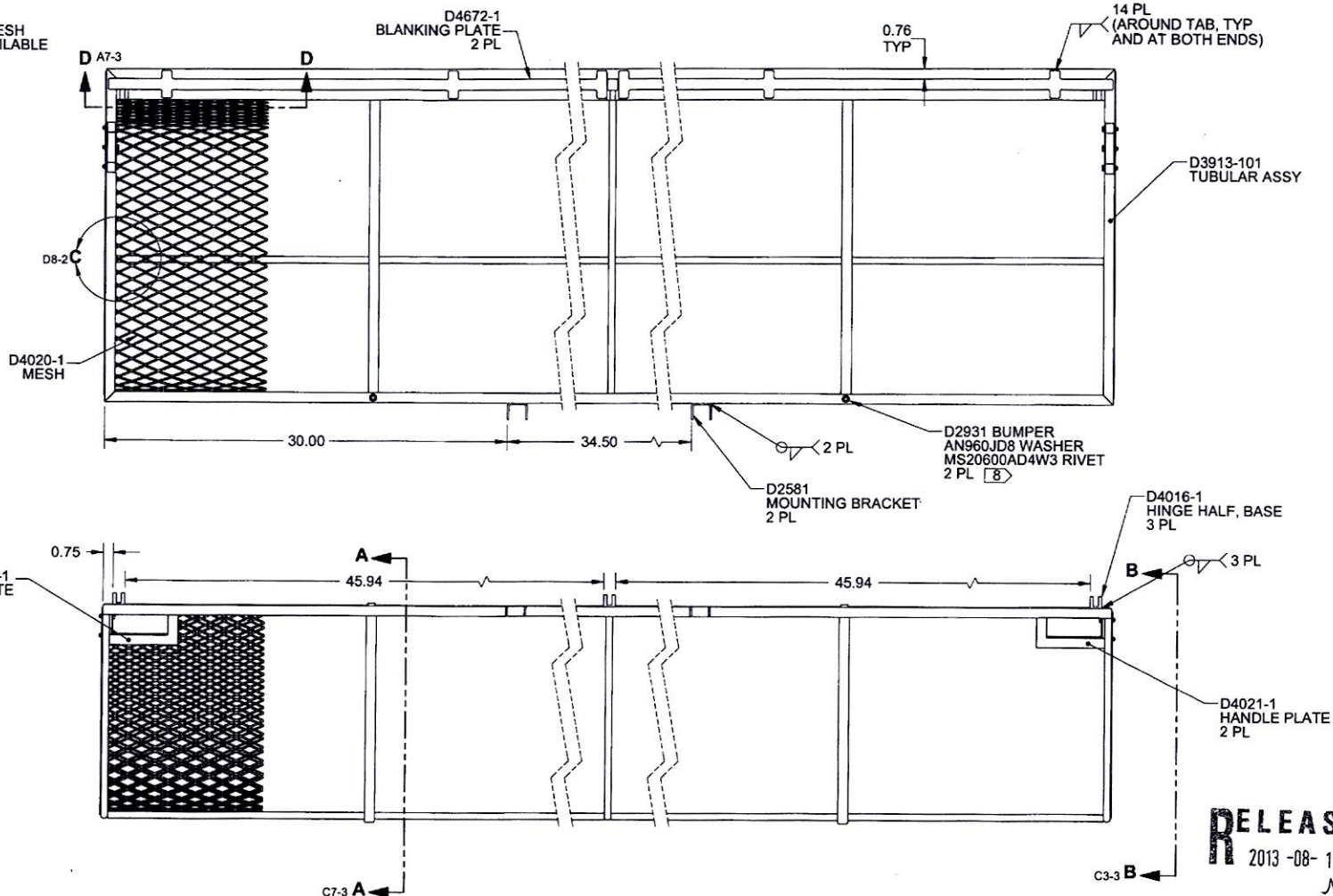
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 151926 MJS
16-10-17

RELEASED
2013-08-16

C	PICTORIAL UPDATES TO MULTIPLE SHEETS FOR CHANGES TO D4034-043 (REASON REMOVAL OF PROP ARM OPTION); D5-4 ADDED 2 MORE D4017-7 RIBS TO PREVENT BOWING. MULTIPLE DIMENSIONS RE-TOLERANCED FOR EASE OF MANUFACTURE. SECTION F-F & G-G ADDED.	AJS	13.07.18
B	ADD D4672-1 (ZN C4-1, C6-1, D2-2, D2-3, & D5-2). REASON: PAR12-197.	MB	12.06.15
A	NEW ISSUE	JPH	10.03.16
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS		
DRAWN	AJS		
CHECKED	JP		
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	13.07.18		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3913 TITLE LONG BASKET BASE ASSY (350) SCALE NTS REV. C SHEET 1 OF 6 COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

TACK WELD MESH
AT EVERY AVAILABLE
LOCATION

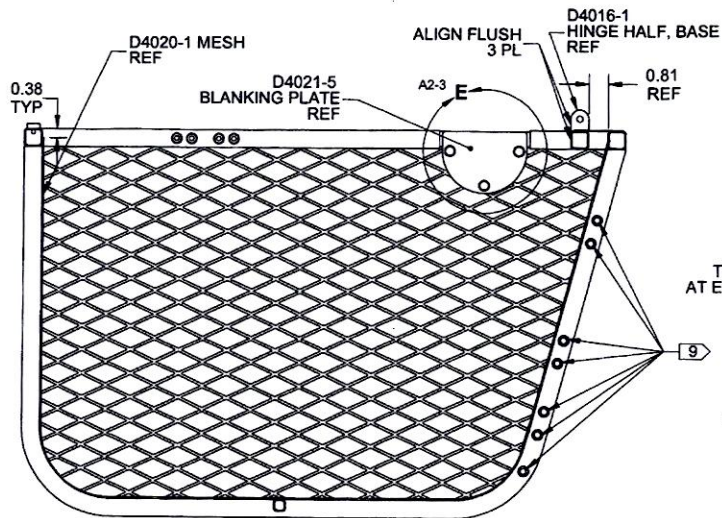
DETAIL C D7-2
SCALE: 2X



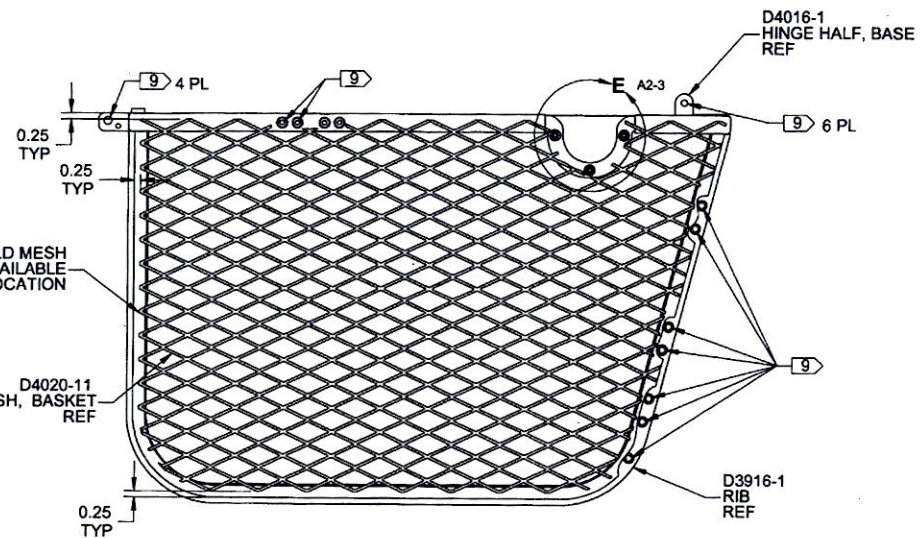
D3913-041 LONG BASKET BASE ASSY (350)
(MESH SHOWN LOCALLY FOR CLARITY)

RELEASED
2013-08-16

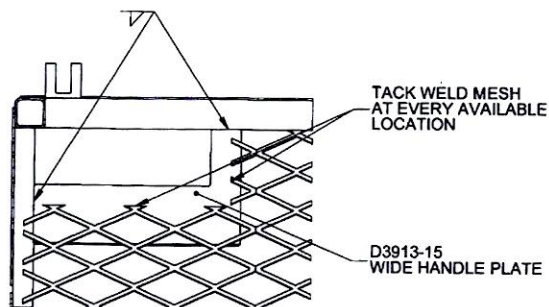
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	47	DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 2 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



SECTION A-A A5-2



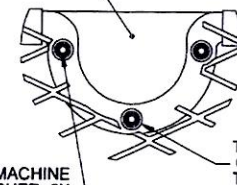
VIEW B-B A2-2



SECTION D-D D6-2
TYPICAL FOR ALL
HANDLE PLATES

8 D4021-5
BLANKING PLATE

8 AN3-10A BOLT, MACHINE
NAS1149F0332P WASHER, 2X
MS21042L3 NUT
3 PL

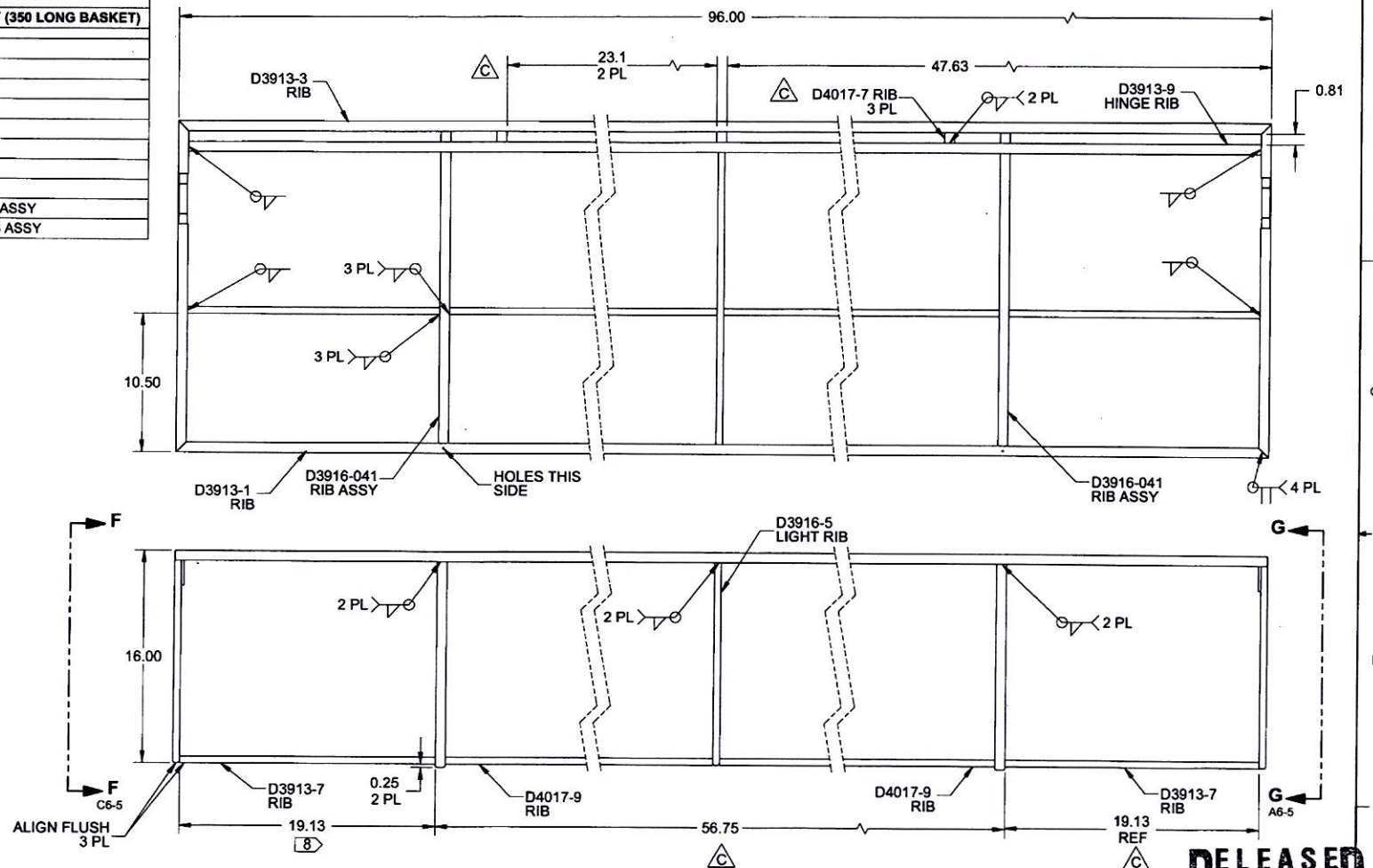


DETAIL E D2-3
D6-3

RELEASED
2013-08-16

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3913	SHEET 3 OF 6
APPROVED		TITLE	SCALE
DE APPR.		LONG BASKET BASE ASSY (350)	NTS
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

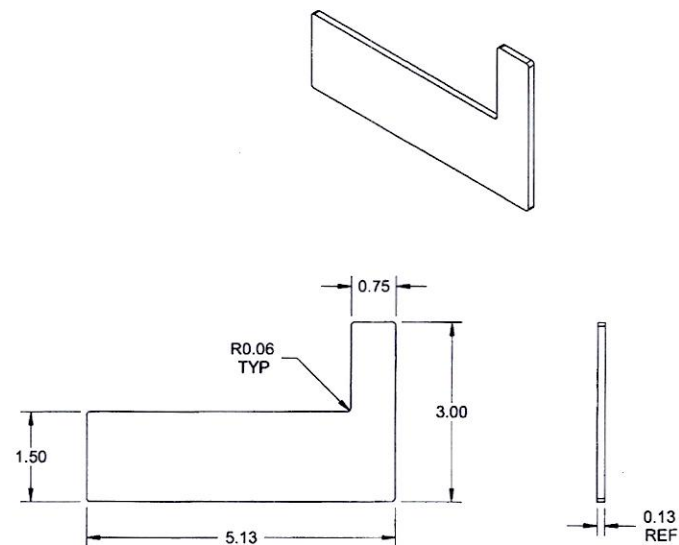
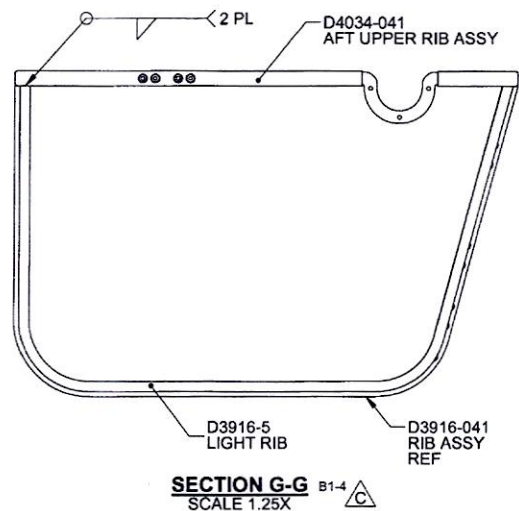
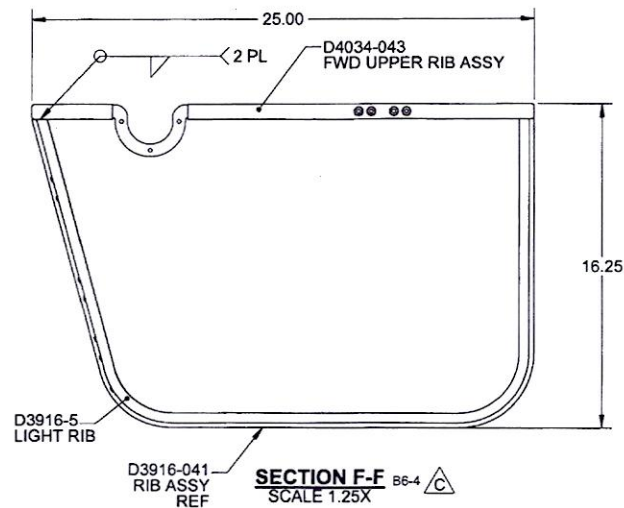
ITEM	QTY	P/N	DESCRIPTION
	X	D3913-101	TUBULAR ASSY (350 LONG BASKET)
1	1	D3913-1	RIB
2	1	D3913-3	RIB
3	2	D3913-7	RIB
4	1	D3913-9	HINGE RIB
5	3	D3916-5	LIGHT RIB
6	2	D3916-041	RIB ASSY
7	3	D4017-7	RIB
8	2	D4017-9	RIB
9	1	D4034-041	AFT UPPER RIB ASSY
10	1	D4034-043	FWD UPPER RIB ASSY



- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 22.65 lbs
 - 8) TOLERANCE FOR XX.XX DIMENSIONS ± 0.06 FOR D3913-101
 - 9) WELD PER DART QSI 004

D3913-101 TUBULAR ASSY (350 SHORT BASKET)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D3913 TITLE LONG BASKET BASE ASSY (350) NTS REV. C SHEET 4 OF 6 SCALE COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.
DRAWN	AJS	
CHECKED	47	
MFG. APPR.	47	
APPROVED	47	
DE APPR.	47	
DATE	13.07.18	



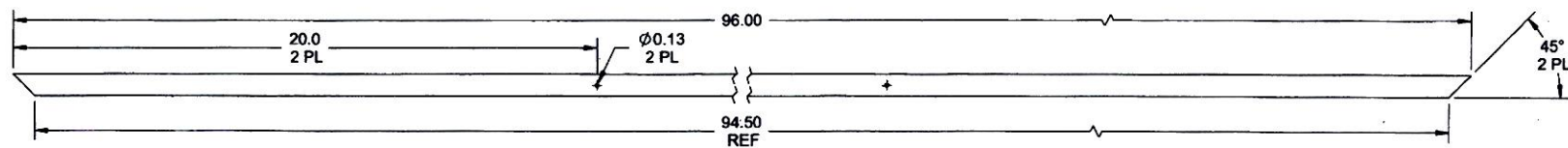
D3913-15 WIDE HANDLE PLATE

NOTES:

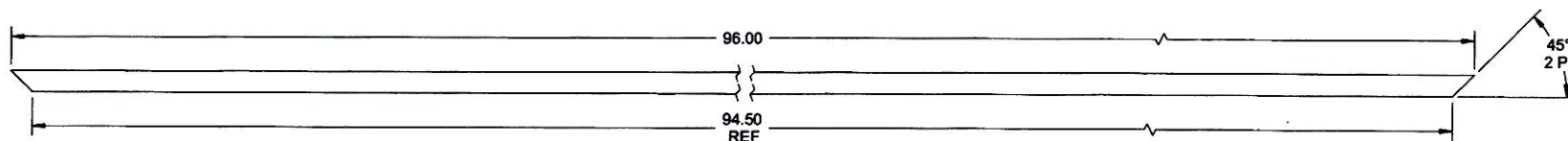
- 1) MATERIAL: 304/316 STAINLESS STEEL SHEET ANNEALED 2B FINISH, PER MIL-S-5059 OR AMS 5513/5524 OR ASTM A240 OR ASME SA240 REF DART SPEC M304S11GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.31 lbs

RELEASED
2013-08-16

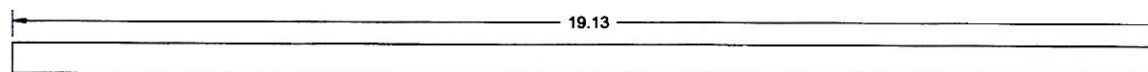
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3913	REV. C
MFG. APPR.	<i>[Signature]</i>	TITLE LONG BASKET BASE ASSY (350) NTS	SHEET 5 OF 6
DE APPR.	<i>[Signature]</i>	SCALE	SCALE
DATE	13.07.18	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	



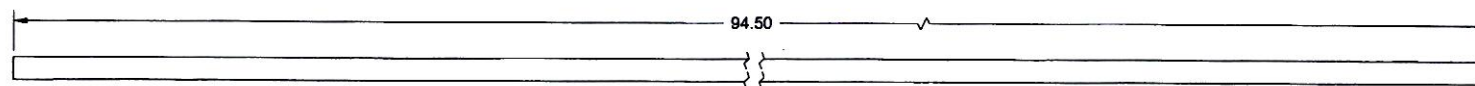
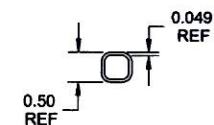
D3913-1 RIB



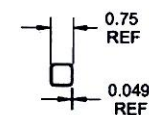
D3913-3 RIB



D3913-7 RIB



D3913-9 HINGE RIB



NOTES:

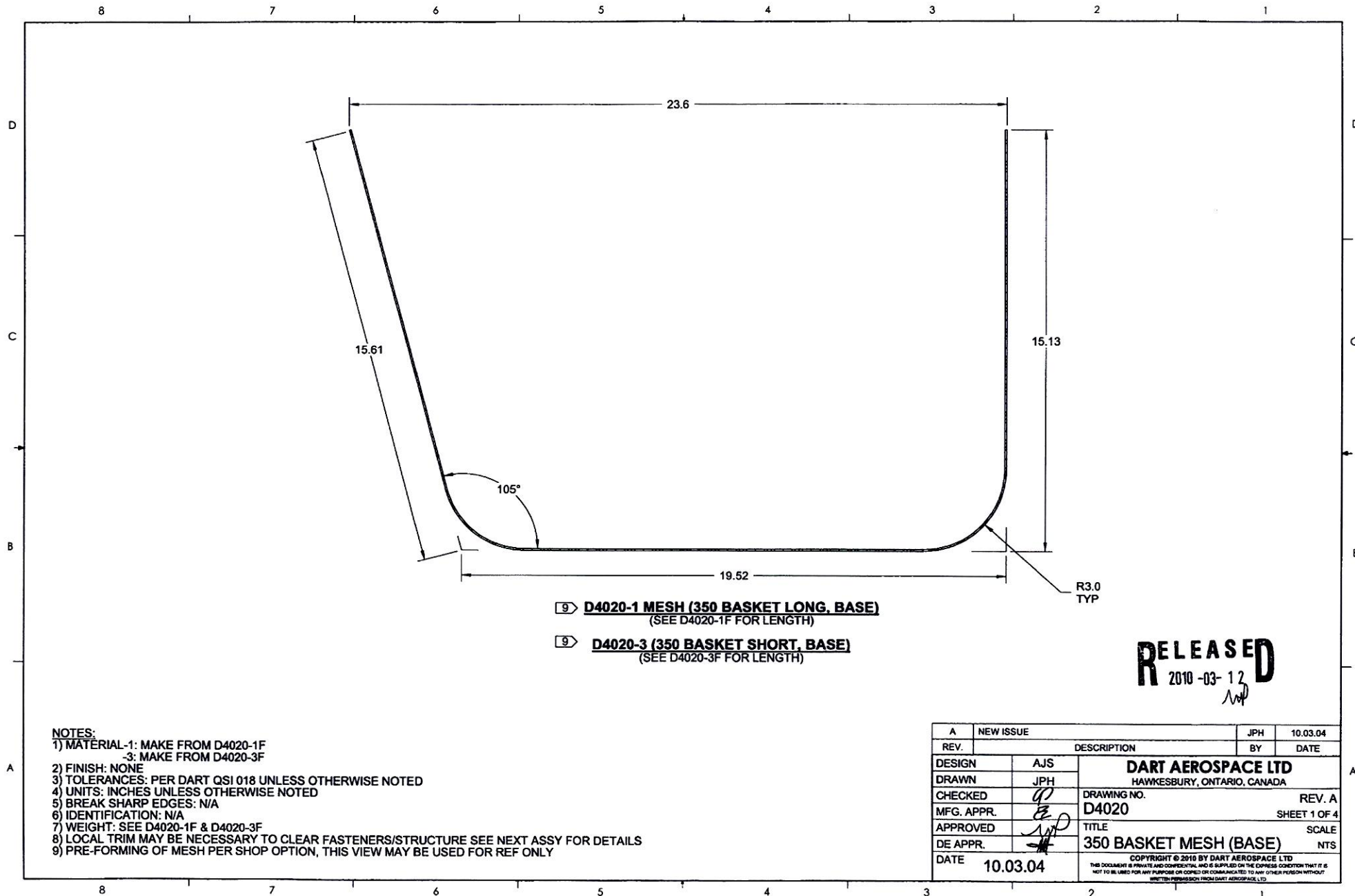
1) MATERIAL -1, -3, -9: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.75 X 0.75 X 0.049 WALL
PER ASTM A554 OR ASTM A269 MILL FINISH
REF DART SPEC. M304TS0.750W.049

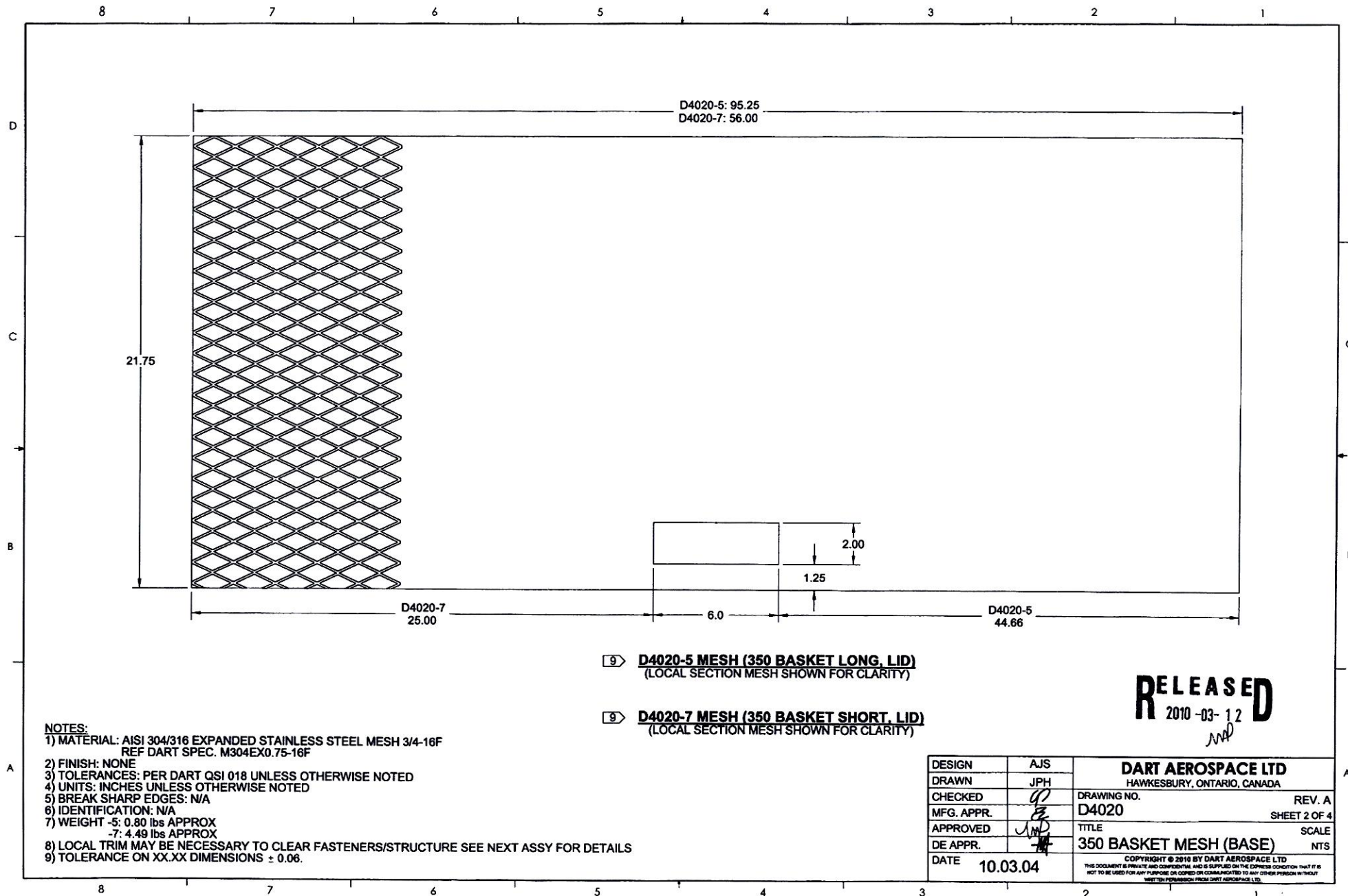
-7: AISI 304/316 SEAMLESS STAINLESS STEEL SQUARE TUBE, 0.50 X 0.50 X 0.049 WALL
PER ASTM A554 OR ASTM A269 MILL FINISH
REF DART SPEC. M304TS0.500W.049

- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: SEE ASSEMBLED WEIGHTS

RELEASED
2013-08-16

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO. D3913	REV. C SHEET 6 OF 6
MFG. APPR.	<i>[Signature]</i>	TITLE LONG BASKET BASE ASSY (350) NTS	SCALE
DE APPR.	<i>[Signature]</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	
DATE	13.07.18		





9) **D4020-5 MESH (350 BASKET LONG, LID)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

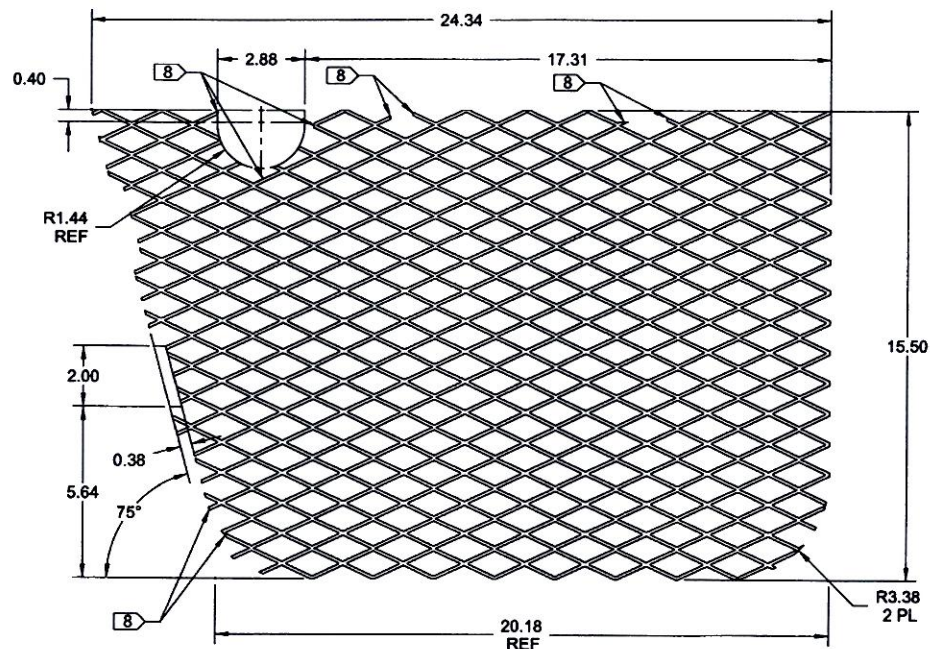
9) **D4020-7 MESH (350 BASKET SHORT, LID)**
(LOCAL SECTION MESH SHOWN FOR CLARITY)

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT -5: 0.80 lbs APPROX
-7: 4.49 lbs APPROX
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
2010-03-12
MD

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>g</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>B</i>	D4020	SHEET 2 OF 4
APPROVED	<i>MD</i>	TITLE	SCALE
DE APPR.	<i>MD</i>	350 BASKET MESH (BASE)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



9 D4020-11 END MESH, BASKET

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F
REF DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 1.22 lbs
- 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS
- 9) TOLERANCE ON XX.XX DIMENSIONS ± 0.06 .

RELEASED
2010-03-12

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO. D4020	REV. A
MFG. APPR.	<i>[Signature]</i>	SHEET 3 OF 4	
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	350 BASKET MESH (BASE)	NTS
DATE	10.03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD	

